# Utilizing LiDAR to Improve Mine Safety

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#### **NIOSH Research Project Where LiDAR is Utilized**

#### Methods to Reduce the Potential for Massive Ground Collapses in Underground Stone Mines

Several massive ground collapses in underground stone mines have occurred in the past decade, with four occurring in rapid succession from 2020 to 2021. These massive ground collapses represent a major hazard, that can result in traumatic injuries and fatalities with the potential for multiple-fatality events.

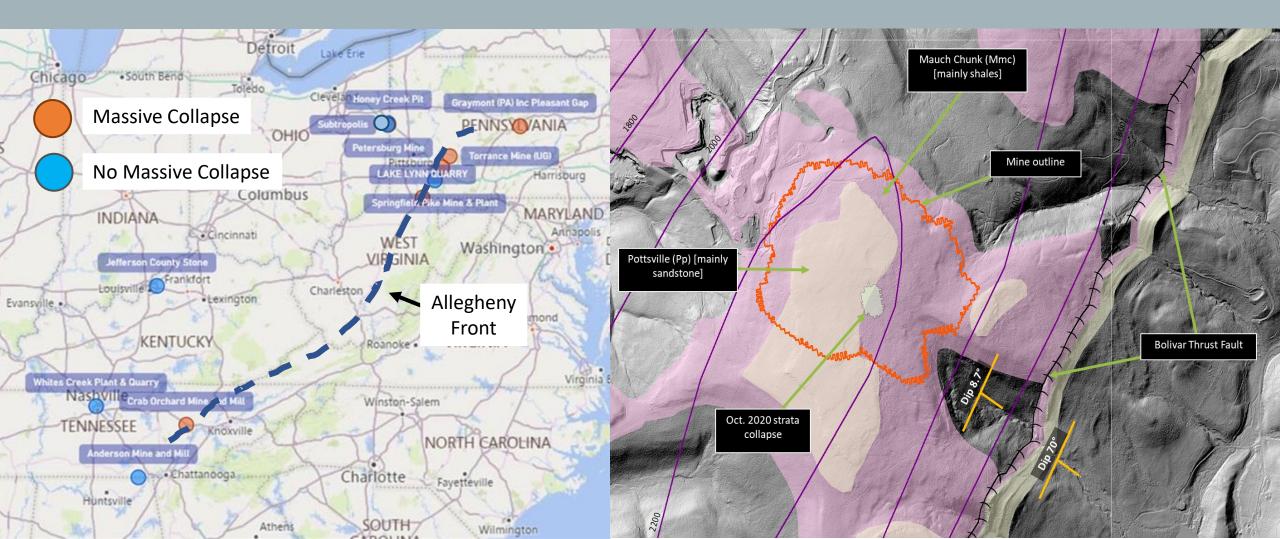
- Improved engineering interventions are needed to lessen the potential for unexpected massive ground collapses
- Progress and conclusions communicated to stakeholders through meetings, briefing reports, technical papers, peer-reviewed articles



#### MASSIVE COLLAPSES

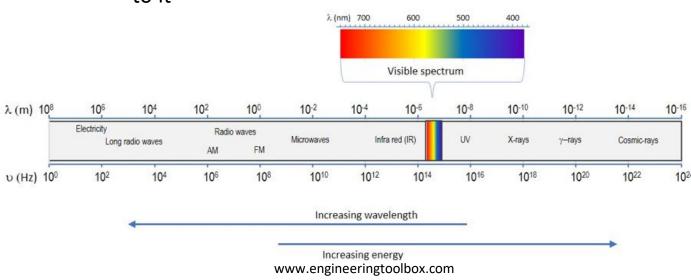
Each site we visit has unique layouts, geologic characteristics and anomalies. However, the more we study, the more patterns are emerging.

The end goal is to provide a comprehensive journal article that provides the industry with the leading factors that lead to these collapses, lessons learned from these events and possible engineering controls that may help prevent these events from occurring in the future.



#### **Quick background**

- LiDAR = Light Detection and Ranging
- Electromagnetic Radiation
  - EM Spectrum encompasses visible light (380nm 760nm), x-rays (0.01nm - 10nm, radio waves (1 mm – 100+ km), etc.
  - If we think about radar (Radio Detection and Ranging), it is based on bouncing radio wave signals off of objects
  - LiDAR similarly bounces a different wavelength of electromagnetic radiation off objects
    - Typically in the visible light spectrum, but don't hold me to it







#### MAPTEK I-SITE 8200 AND GEOSLAM ZEB HORIZON

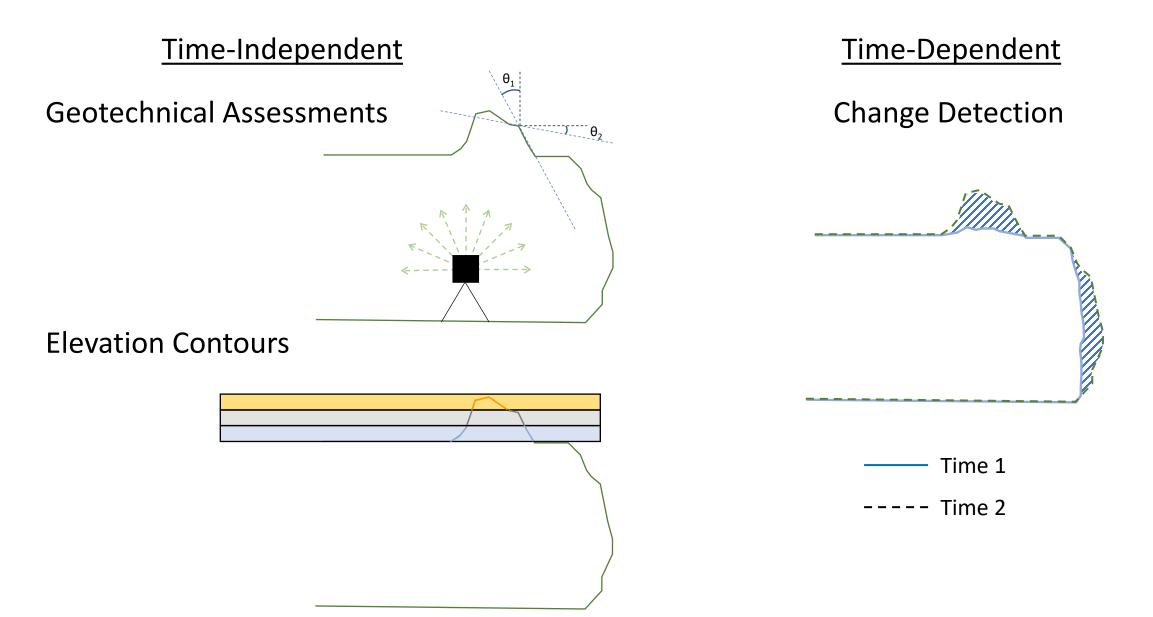
The scanners rotate 360 degrees horizontally, and a mirror inside that can rotate 360 degrees vertically.

A laser shoots into the rotating mirror, which measures the time it takes to hit the target and bounce back. Considering the speed of light, and time it takes to receive the signal, we now have the distance to the object.

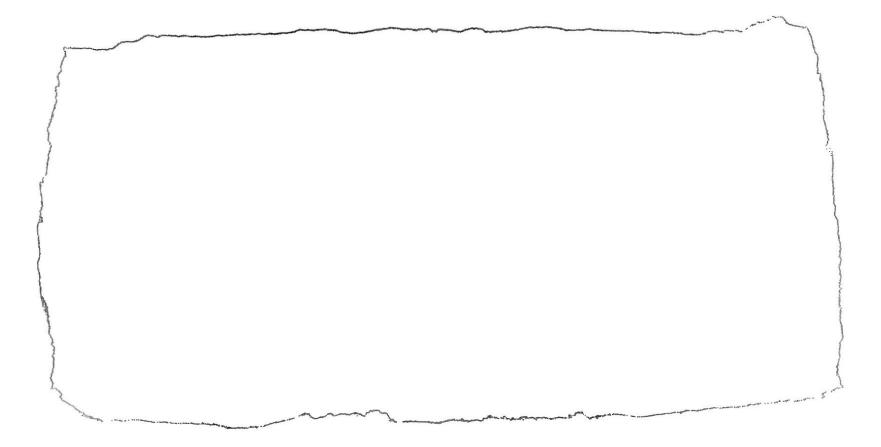


# Point Clouds

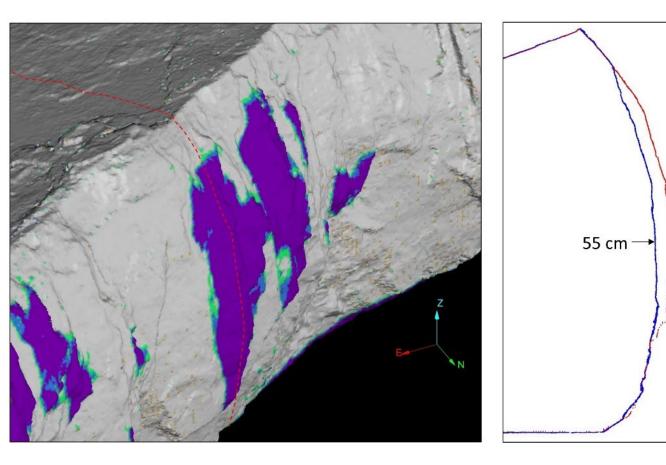
Techniques for using LiDAR as a measurement tool fall into two broad categories of time-independent and time-dependent



# Tracking ground movements is important, but difficult with single point measurement devices



Change detection requires time to have elapsed and something to have changed, but it can easily highlight areas of concern

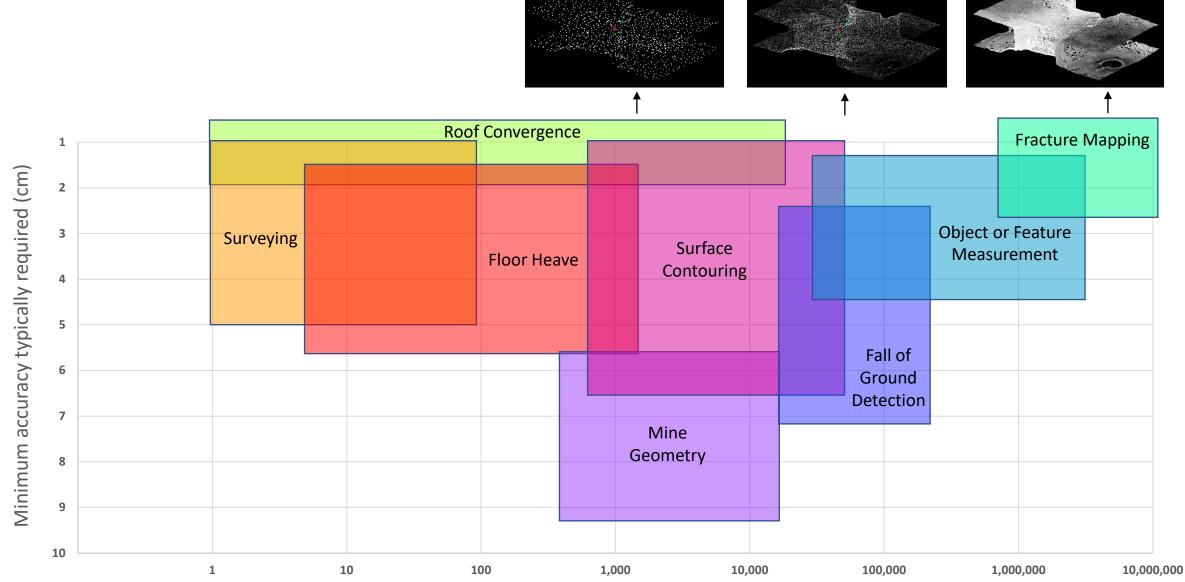


Spalling is the easiest displacement to detect, as it tends to far exceed the precision of any close-range terrestrial LiDAR scan Accuracy, point cloud density, registration error, and other commonly conflated and problematic concepts...

- Accuracy
  - Unless you are a salesman, this rarely matters for stationary systems
- Point cloud density
  - Matters in a lot of ways, but not the ways you expect
- Registration error
  - The silent killer...where compounding error will destroy your project



# Every distance measurement has its own precision and point density requirements

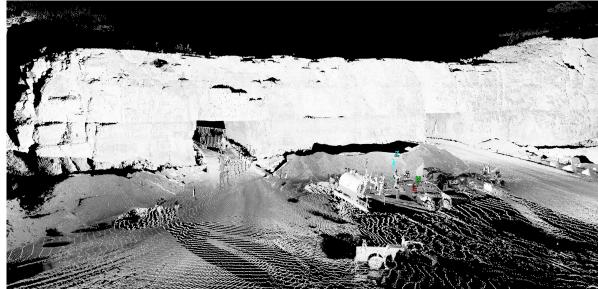


Number of points desired in a typical opening (~30 linear meters)

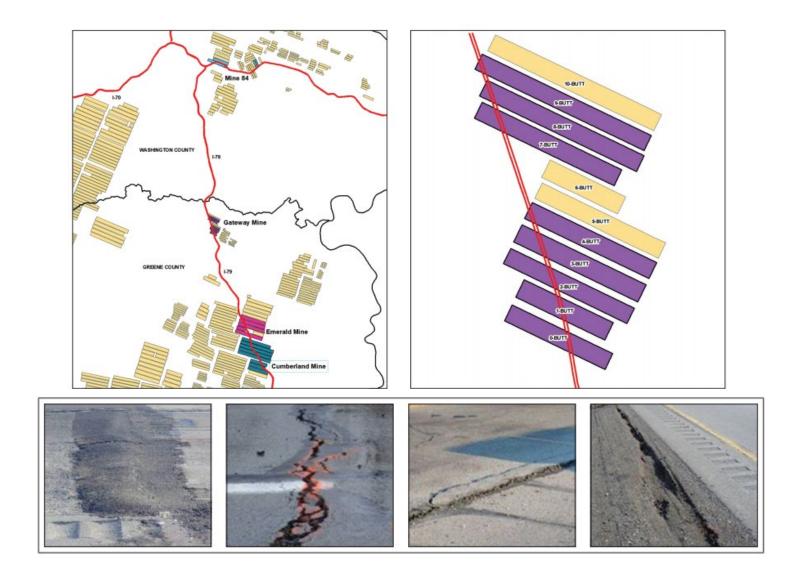




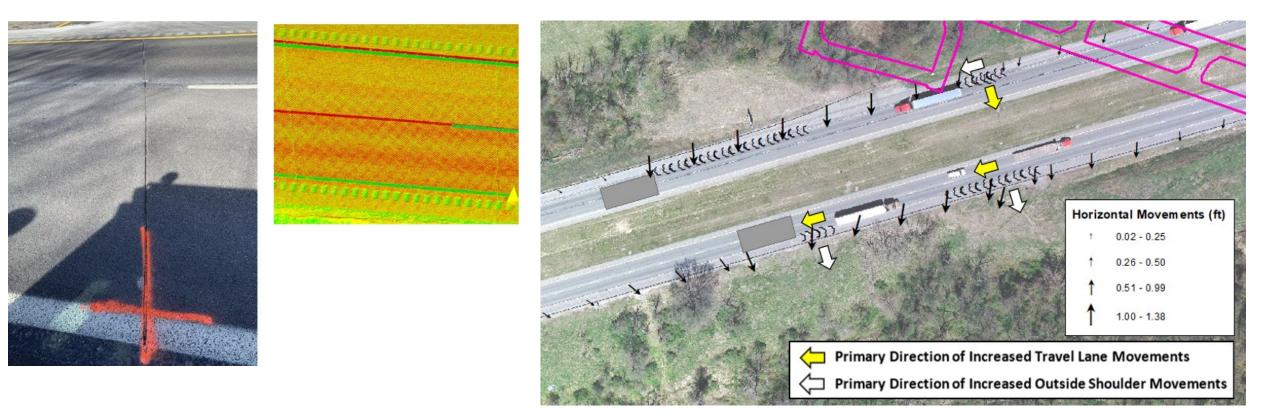




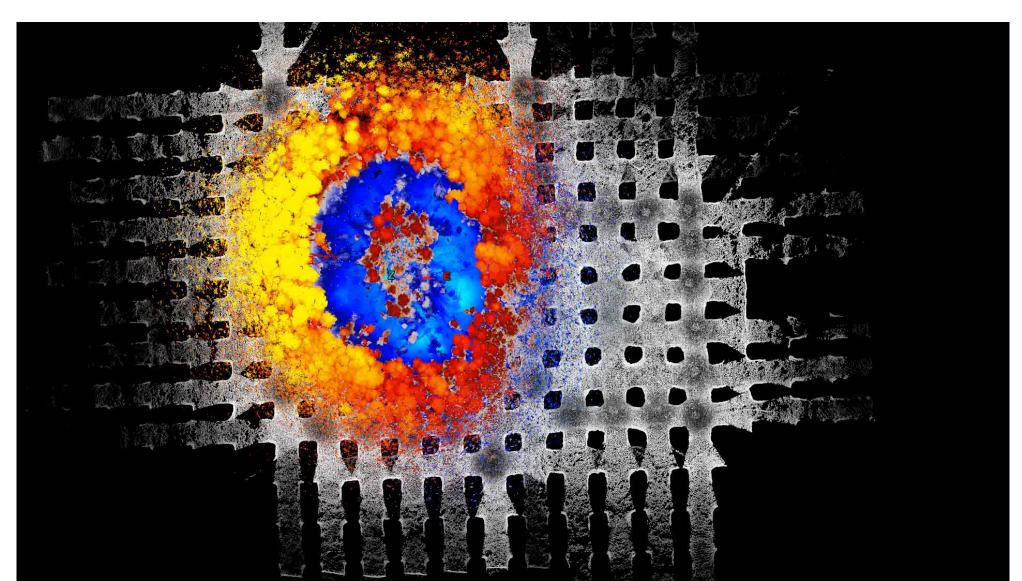
Laser Scanning to Track Subsidence on Pennsylvania Highways



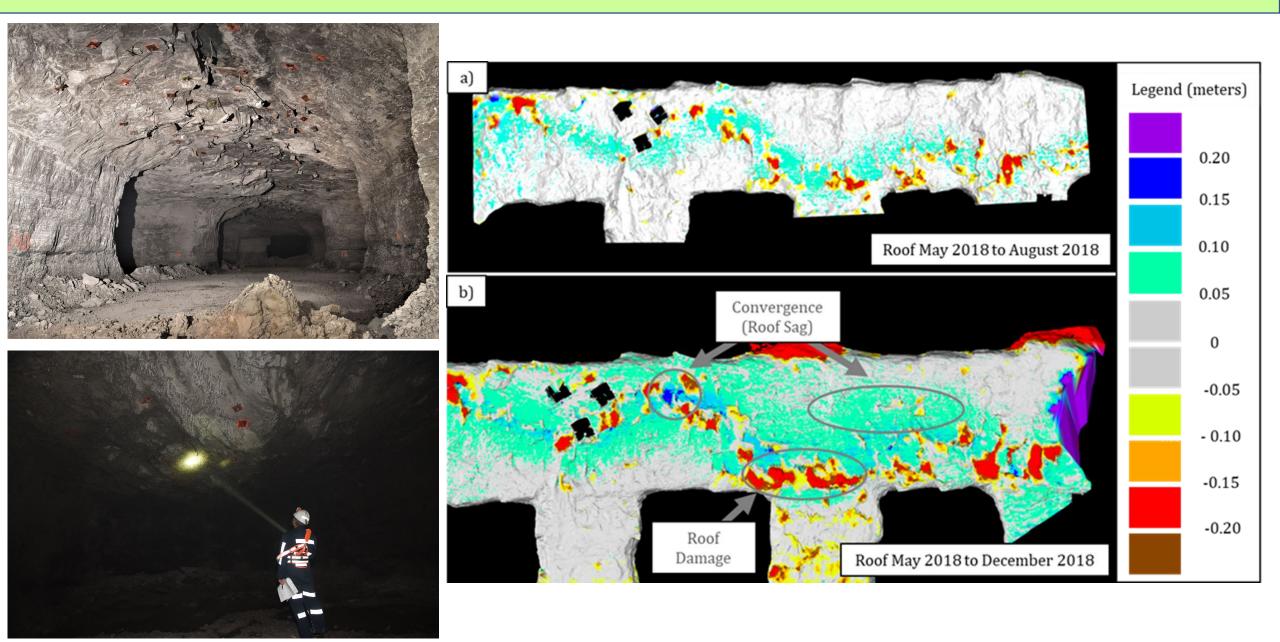
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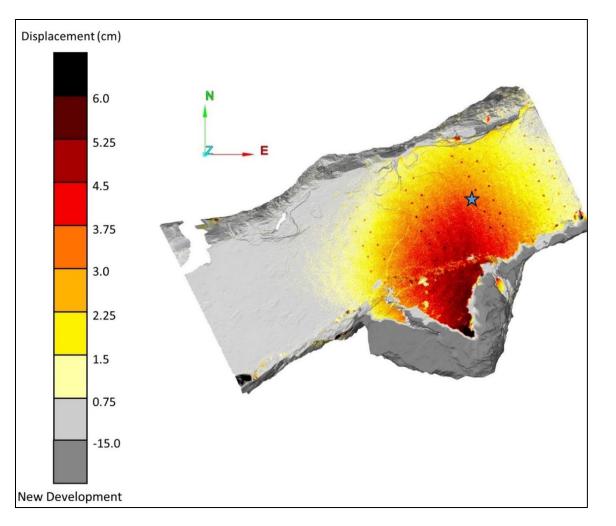
Laser scanning the underground and surface around a collapse area



#### **Roof Convergence**



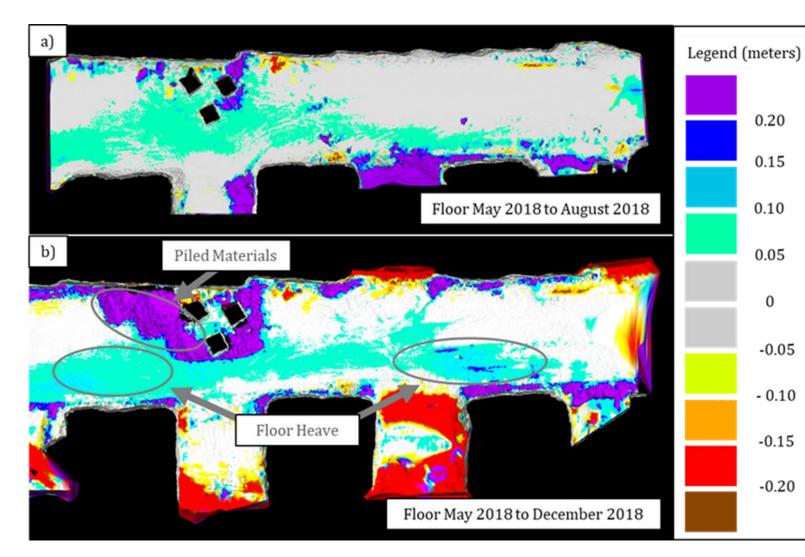
#### **Roof Convergence**



- Roof conditions were observed to be poor and a Miner's Helper (MH) was installed (star on figure).
- LiDAR scanning was performed around the time the MH was installed and continued indefinitely.
- The movement seen in the MH was 2.3 cm and the movement shown in the scans is in the range of 2.25-3.75 cm.

#### **Floor Heave**

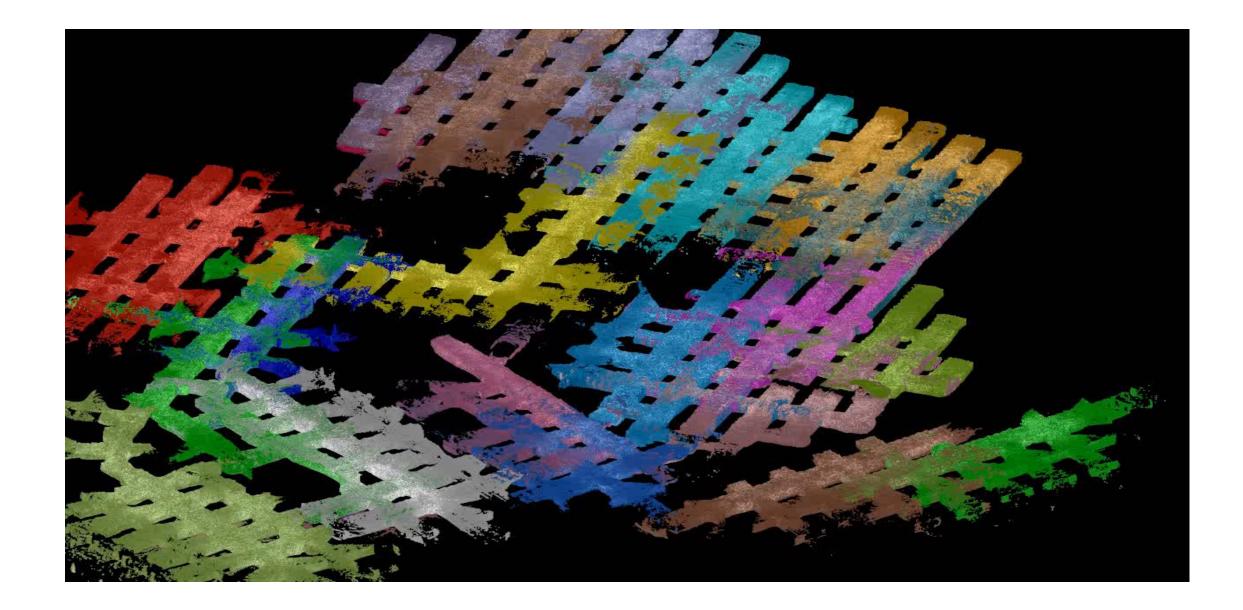
#### **Caused by Changes in Stress Conditions**



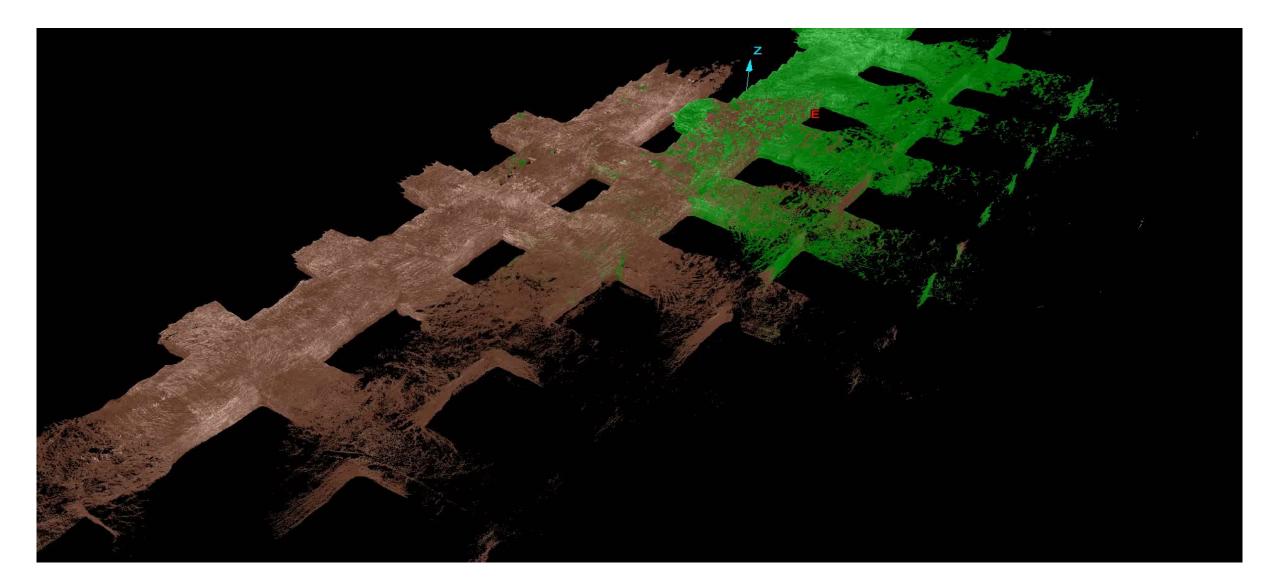




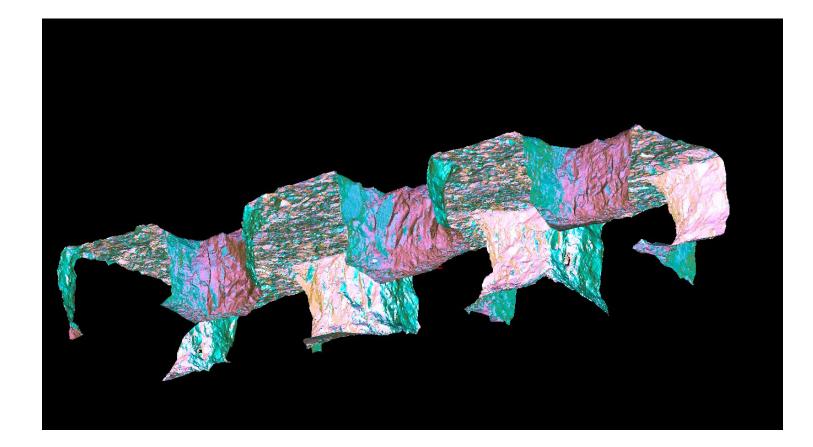
### **Mine Geometry**



## **Mine Geometry**



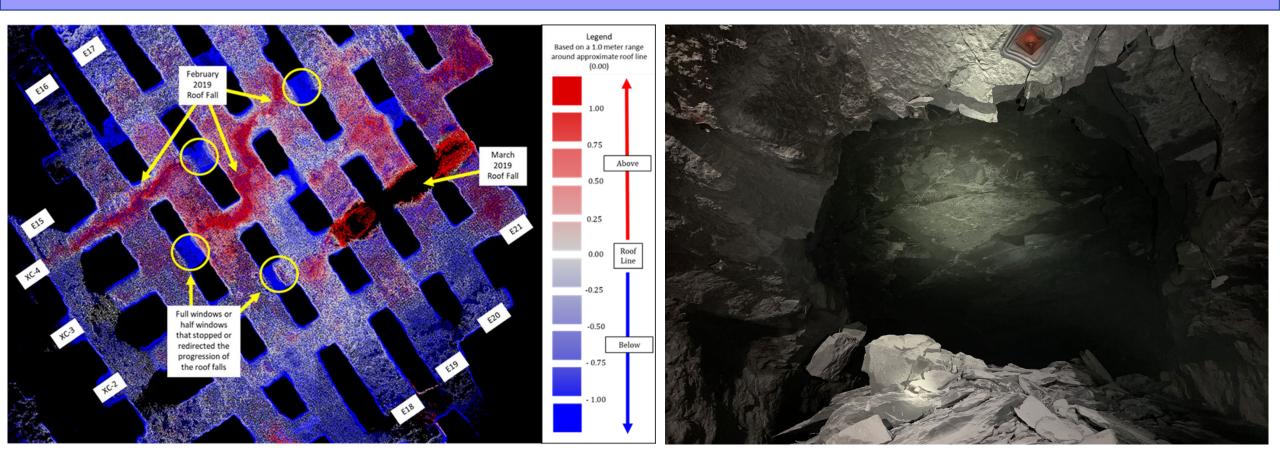
#### **Surface Contouring**



#### Analyze for...

- Volumes
  - Roof falls
  - Blasting
  - Ventilation
- Joint patterns

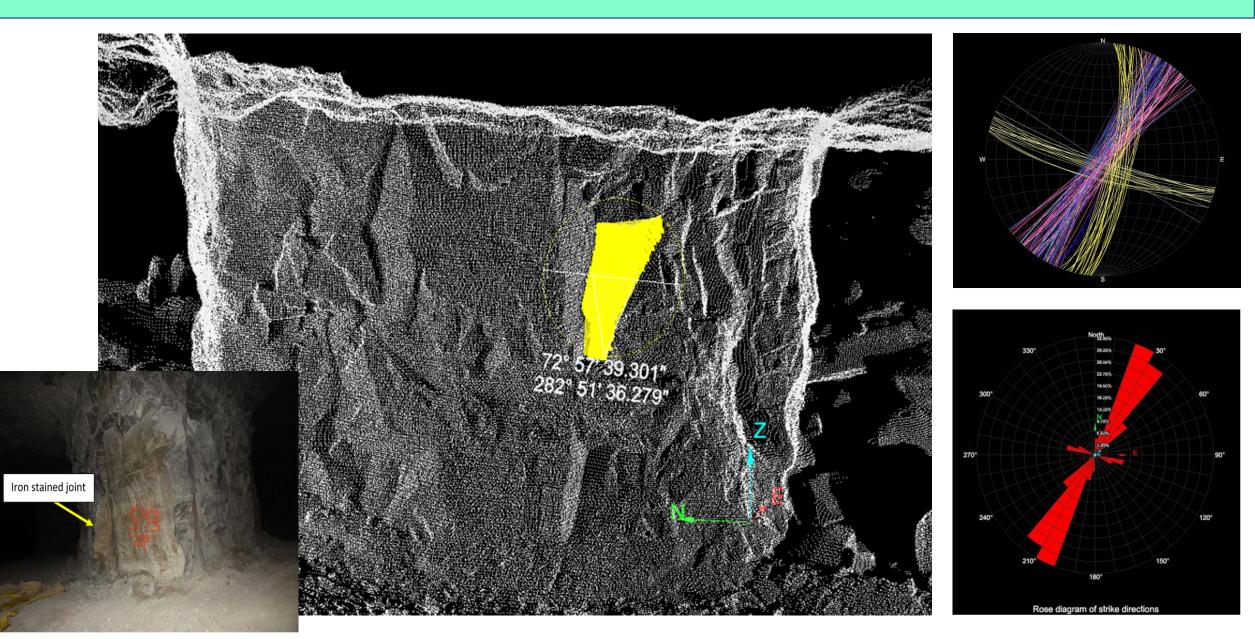
#### **Fall of Ground Detection**



#### **Object of Feature Measurement**



### Fracture/Joint Mapping



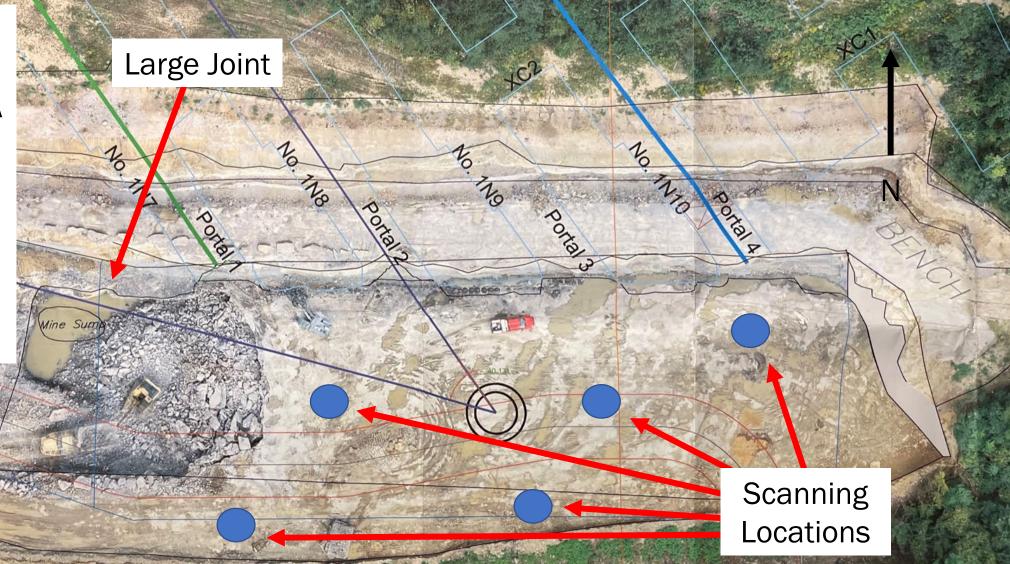
#### **Highwall Geotechnical Assessment**

- Highwall Assessment Goals:
  - Map joint sets in LiDAR data
  - Reproduce joint orientations
  - Check accuracy of orientations against field measurements
  - Monitor
     changes after
     blasting

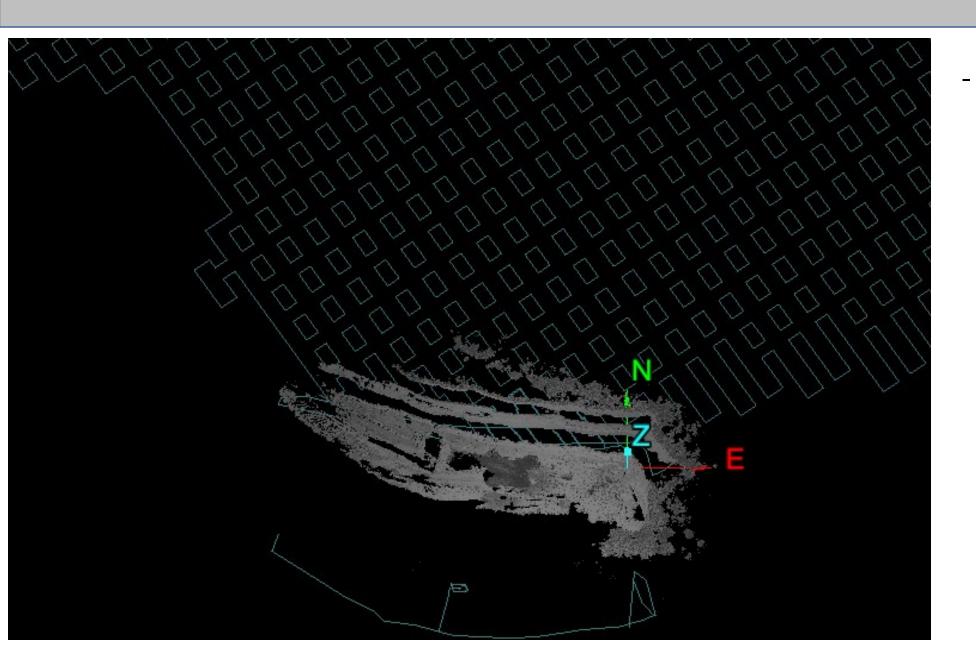


## **Study Site**

New mine in the Vanport in northwestern PA
Four portals (~15ft mined)
Joints visible from ariel photo
5, 20-minute scans

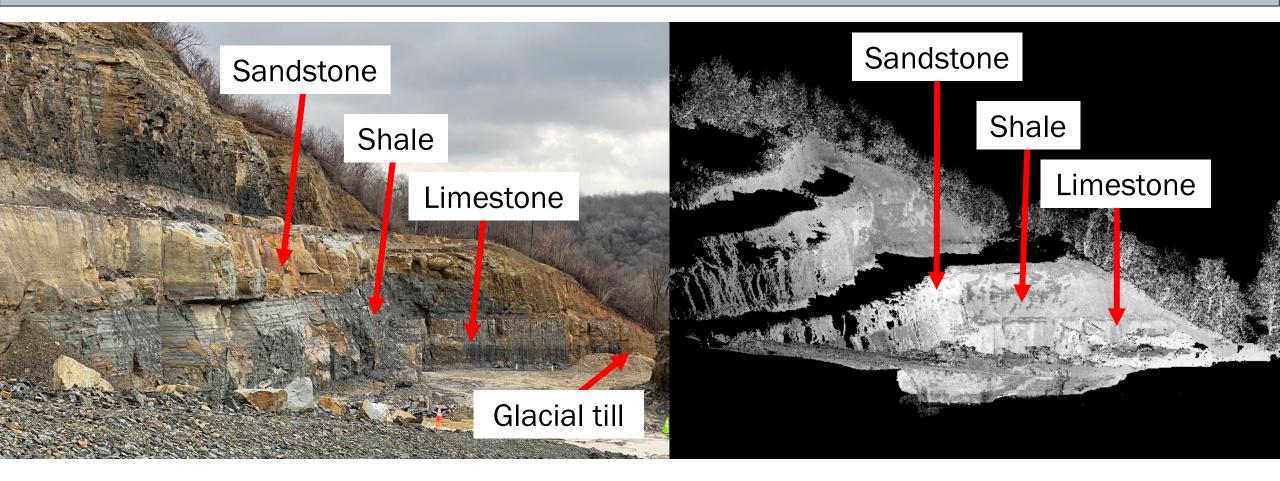


#### **Study Site**



Adjusted scans to mine coordinates to obtain correct joint orientations

#### **Geologic Characteristics**

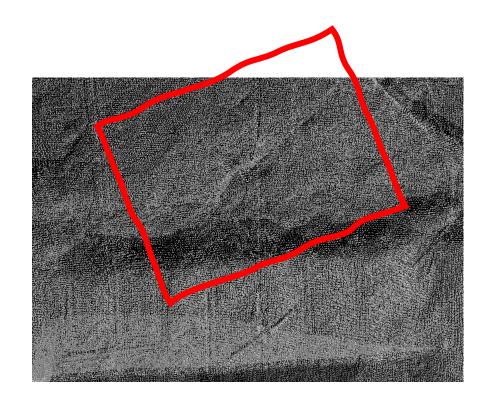


- South facing highwall, may be more prone to weathering (freeze/thaw)
- Immediate roof is shale with overlying sandstone
- Glacial till present, possible extension associated with uplift

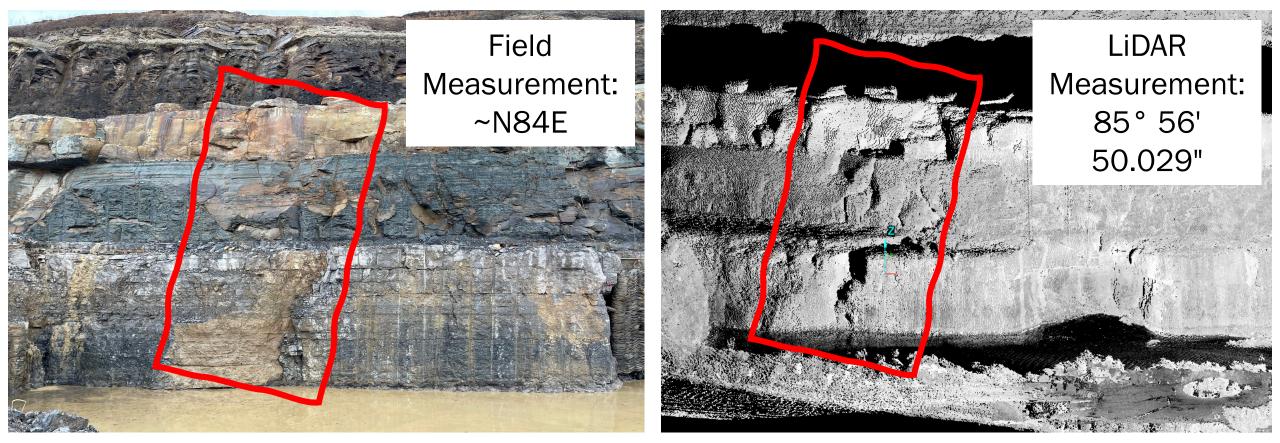
#### **Joint Mapping**



- Small joints
  - Scans pick up less prominent features
  - Intersecting joints in weak shale



#### **Joint Mapping**



- Large joint
  - Orientation wavy
  - Extends into overlying strata (hillseam)
  - Projects across Portal 1 entry

#### **Joint Mapping**

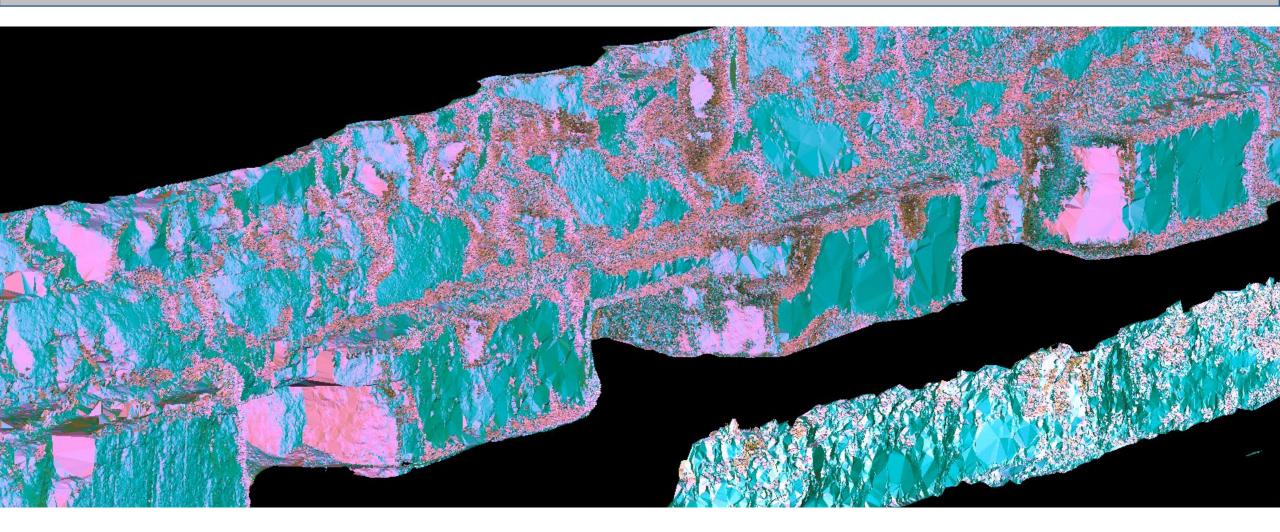


Photo

Pointcloud

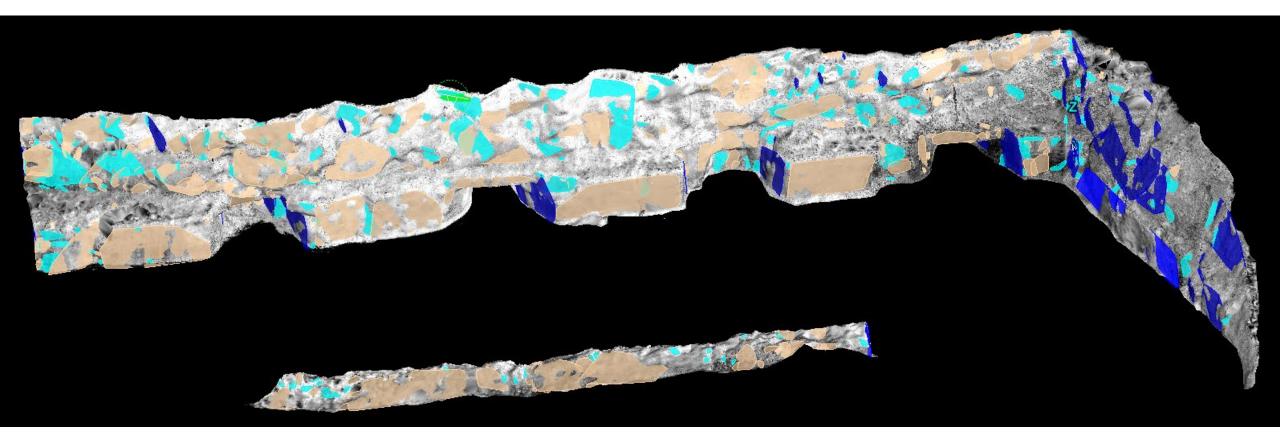
Surface with Mapped Joints

#### **Color by Strike**



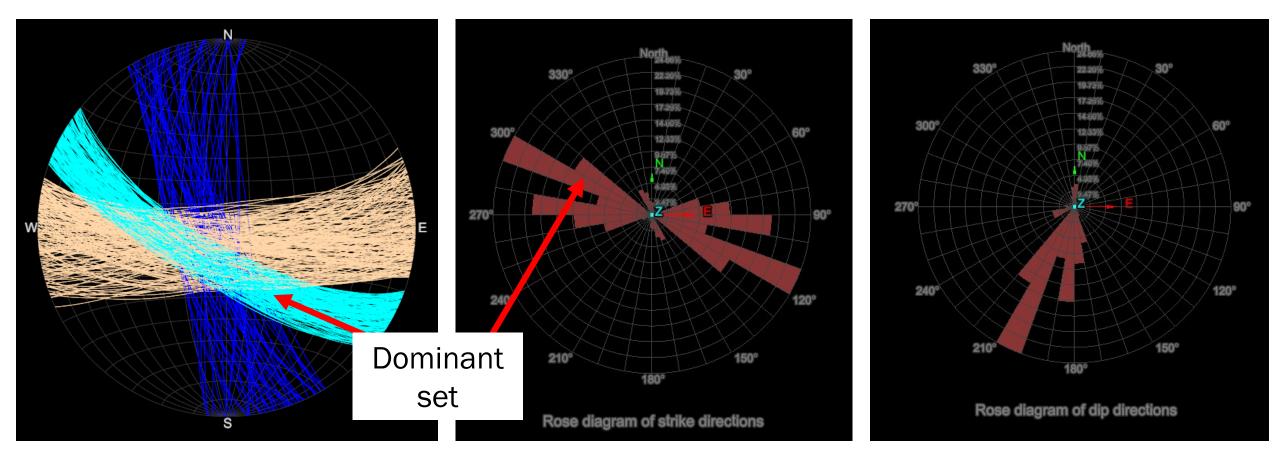
- Joints more noticeable
- Identify patterns

#### **Extracting Joint Orientations from LiDAR**

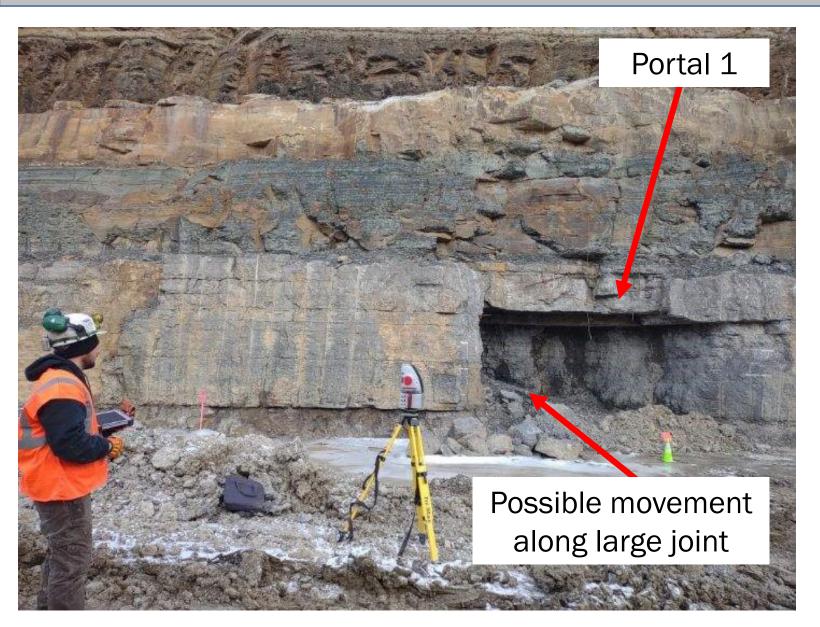


- Three joint sets
  - Tan (Field ~N84E), Wavy 20-degree variant
  - Cyan, Straight 10-degree variant
  - Dark Blue (Field ~N44W), Wavy 20-degree variant

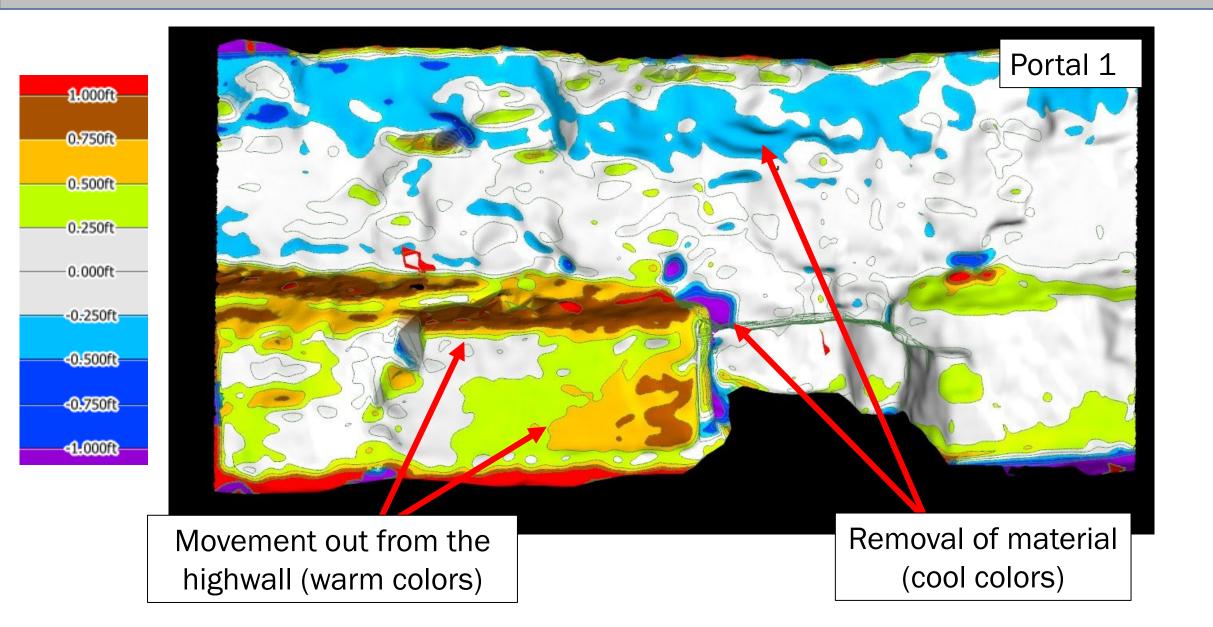
#### **Stereonets and Rose Diagrams**



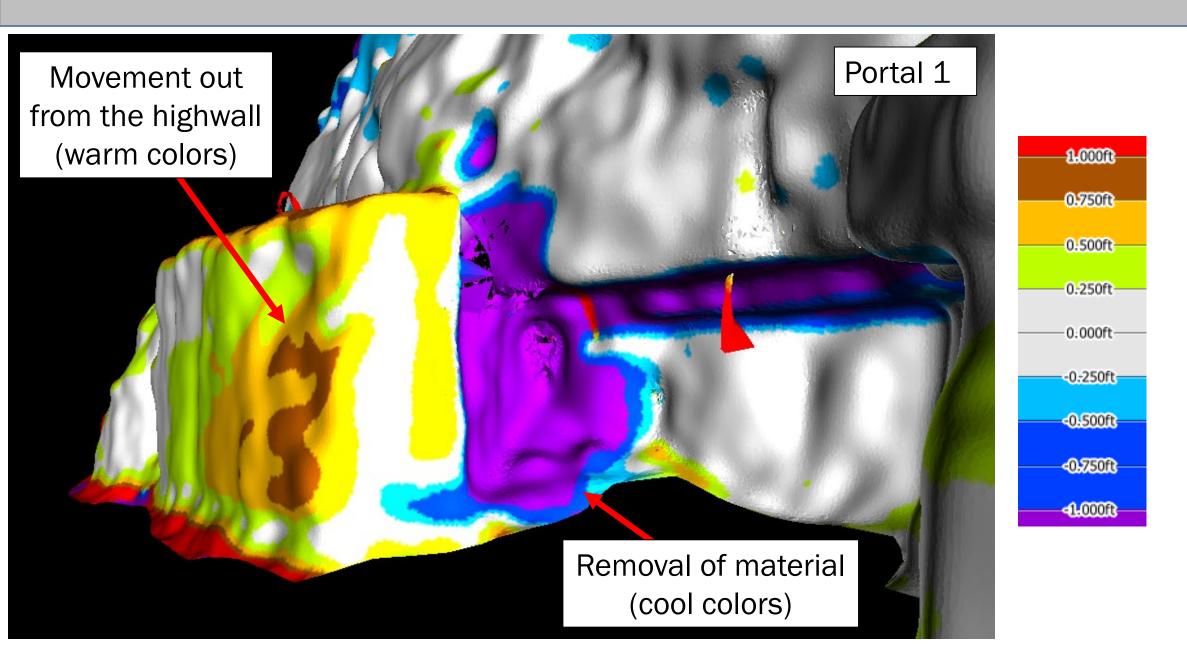
- LiDAR joint orientations correlate to field measurements

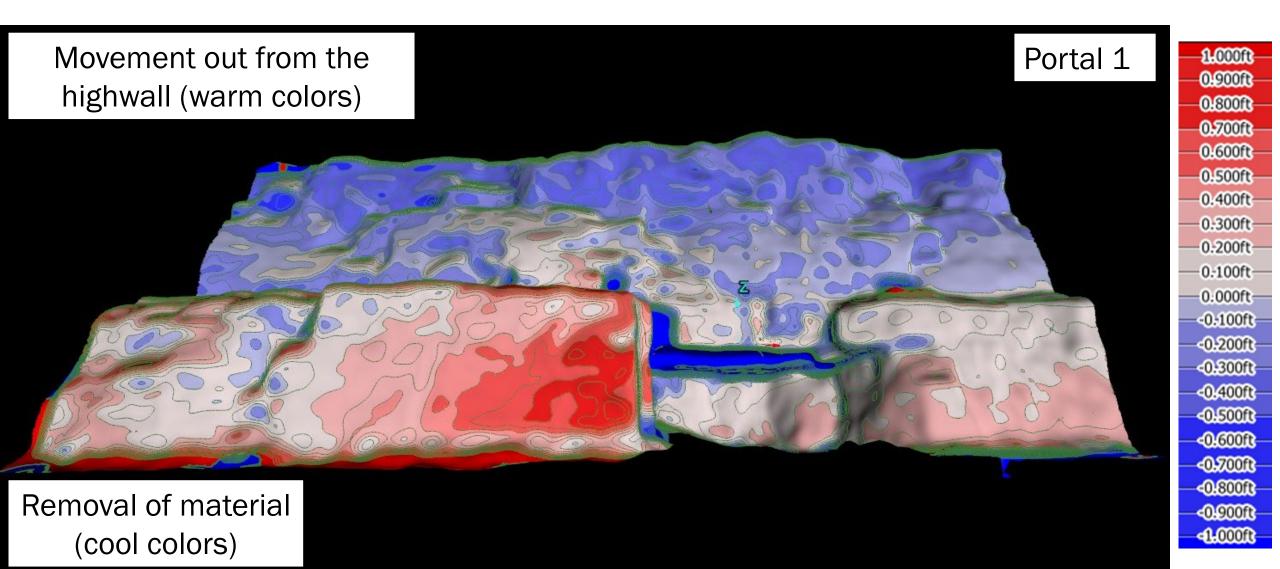


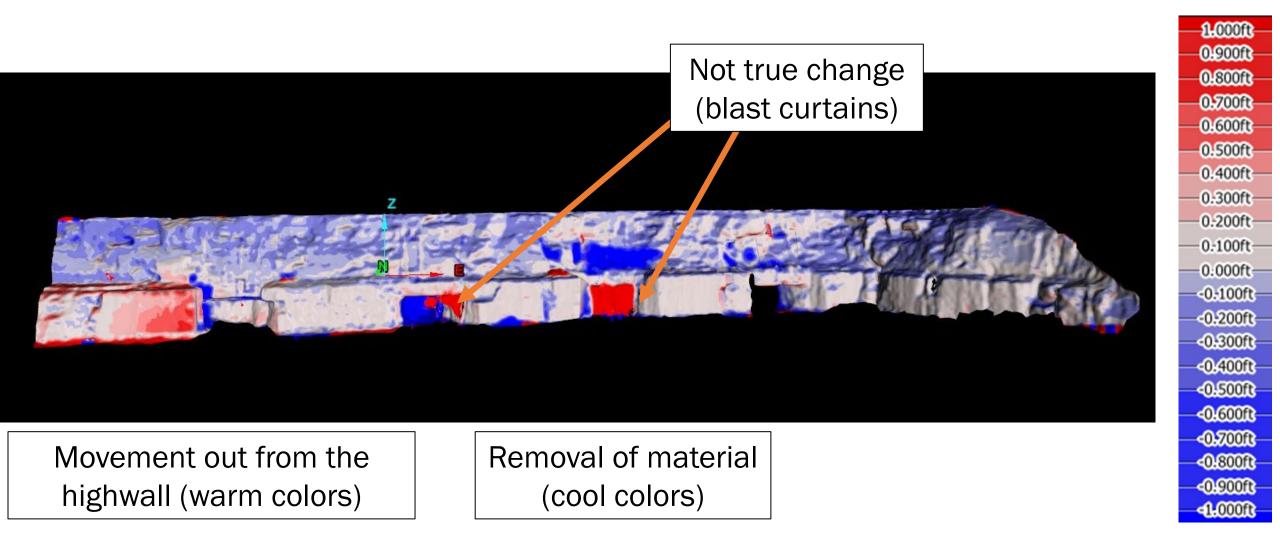
- Movement along large joint noticed after blasting in Portal 1
- November 2022: NIOSH scanned prior to movement, establishing a baseline scan
- December 2022: NIOSH returned after movement to attempt to pick up the changes in the LiDAR scans

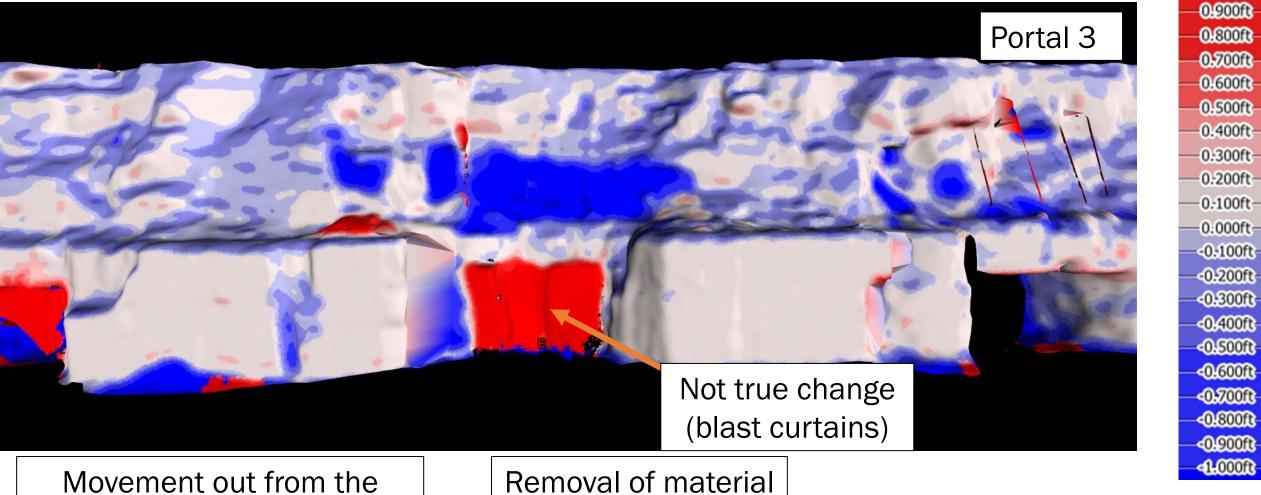










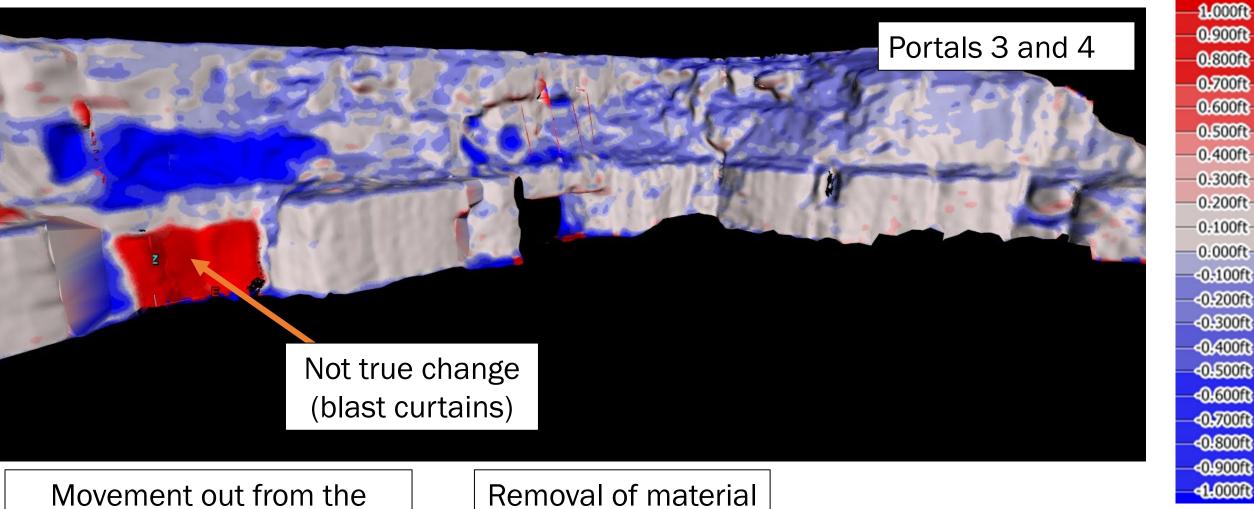


1.000ft

highwall (warm colors)

Removal of material (cool colors)

highwall (warm colors)



(cool colors)

0.500ft 0.400ft -0.300ft--0.200ft--0.100ft--0:000ft---0.100ft--0.200ft -0.300ft -0.400ft <0.500ft <0.600ft <0.700ft <0.800ft <0.900ft

LiDAR has been extremely useful for not only the Methods to Reduce the Potential for Massive Ground Collapses in Underground Stone Mines Project, but also for several other projects at PMRD.

# Questions?